

# IGBT Power Module

## 650V / 150A

Preliminary

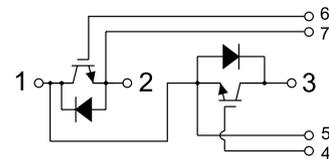
### Features

- ◆ 34mm Fast Switching Trench / Field Stop IGBT Technology
- ◆ Low Switching Losses
- ◆ Super Fast Diodes
- ◆ High Short Circuit Capability

### Applications

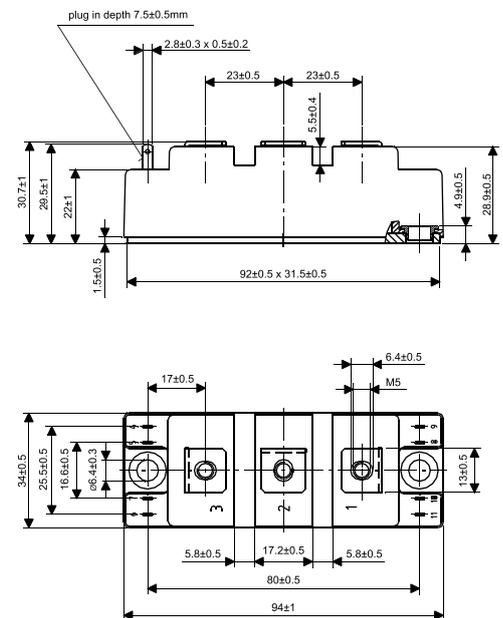
- ◆ Welder / Power Supply
- ◆ UPS / Inverter
- ◆ Industrial Motor Drive

**HD-9434**

**Circuit Diagram Headline**


### Maximum Ratings (T<sub>c</sub> = 25°C)

Item	Symbol	Rated Value	Unit
Collector-Emitter Voltage	T <sub>VJ</sub> = 25°C V <sub>CES</sub>	650	V
Gate-Emitter Peak Voltage	V <sub>GES</sub>	±20	V
Continuous DC Collector Current	T <sub>c</sub> = 100°C I <sub>C,nom.</sub>	150	A
Repetitive Peak Collector Current	t <sub>p</sub> = 1ms I <sub>CRM</sub>	300	A
Total Power Dissipation	T <sub>c</sub> = 100°C T <sub>VJ max.</sub> = 175°C P <sub>tot</sub>	430	W
Isolation Voltage	RMS, f=50Hz, t=1min V <sub>iso</sub>	3000	V
Continuous DC Forward Current	I <sub>F</sub>	150	A
Repetitive Peak Forward Current	t <sub>p</sub> = 1ms I <sub>FRM</sub>	300	A
Temperature under switching conditions	T <sub>VJ op</sub>	-40 ~ +150	°C
Storage Temperature	T <sub>stg</sub>	-40 ~ +125	°C
Mounting Torque	Module Base to Heatsink (M6)	3~5	N.m
	Busbar to Terminal (M5)	2.5~5	

**Package Outlines**


Dimensions in mm (1 mm = 0.0394")

**■ Electrical Characteristics**

Characteristics	Symbol	Test Conditions	Min.	Typ.	Max.	Unit	
Collector-emitter saturation voltage	$V_{CE\ sat}$	$I_C = 150A, V_{GE} = 15V$	$T_{vj} = 25^\circ C$	-	1.65	1.8	V
			$T_{vj} = 125^\circ C$	-	1.75	-	
Gate threshold voltage	$V_{GEth}$	$I_C = 1.5mA, V_{CE} = V_{GE}$	$T_{vj} = 25^\circ C$	5.0	5.8	6.5	V
Gate charge	$Q_G$	$V_{GE} = -15V \dots +15V$		-	1.12	-	$\mu C$
Internal Gate Resistance	$R_{G(int)}$	$V_{GE} = -15V \dots +15V$		-	3.3	-	$\Omega$
Input capacitance	$C_{ies}$	$f = 100KHz, T_{vj} = 25^\circ C, V_{CE} = 25V, V_{GE} = 0V$		-	9.41	-	nF
Output capacitance	$C_{oes}$	$f = 100KHz, T_{vj} = 25^\circ C, V_{CE} = 25V, V_{GE} = 0V$		-	759	-	pF
Reverse transfer capacitance	$C_{res}$	$f = 100KHz, T_{vj} = 25^\circ C, V_{CE} = 25V, V_{GE} = 0V$		-	406	-	
Collector-emitter cut-off current	$I_{CES}$	$V_{CE} = 650V, V_{GE} = 0V, T_{vj} = 25^\circ C$		-	-	1	mA
Gate-emitter leakage current	$I_{GES}$	$V_{CE} = 0V, V_{GE} = 20V, T_{vj} = 25^\circ C$		-	-	400	nA
Turn-on delay time, inductive load	$t_{d\ on}$	$I_C = 150A, V_{CE} = 325V$ $V_{GE} = \pm 15V$ $R_{Gon} = 4.7\Omega$	$T_{vj} = 25^\circ C$	-	200	-	ns
			$T_{vj} = 125^\circ C$	-	208	-	
			$T_{vj} = 150^\circ C$	-	210	-	
Rise time, inductive load	$t_r$	$I_C = 150A, V_{CE} = 325V$ $V_{GE} = \pm 15V$ $R_{Gon} = 4.7\Omega$	$T_{vj} = 25^\circ C$	-	79	-	ns
			$T_{vj} = 125^\circ C$	-	82	-	
			$T_{vj} = 150^\circ C$	-	84	-	
Turn-off delay time, inductive load	$t_{d\ off}$	$I_C = 150A, V_{CE} = 325V$ $V_{GE} = \pm 15V$ $R_{Goff} = 4.7\Omega$	$T_{vj} = 25^\circ C$	-	264	-	ns
			$T_{vj} = 125^\circ C$	-	290	-	
			$T_{vj} = 150^\circ C$	-	294	-	
Fall time, inductive load	$t_f$	$I_C = 150A, V_{CE} = 325V$ $V_{GE} = \pm 15V$ $R_{Goff} = 4.7\Omega$	$T_{vj} = 25^\circ C$	-	61	-	ns
			$T_{vj} = 125^\circ C$	-	136	-	
			$T_{vj} = 150^\circ C$	-	137	-	
Turn-on energy loss per pulse	$E_{on}$	$I_C = 150A, V_{CE} = 325V$ $V_{GE} = \pm 15V$ $R_{Gon} = 4.7\Omega$	$T_{vj} = 25^\circ C$	-	3.7	-	mJ
			$T_{vj} = 125^\circ C$	-	5.35	-	
			$T_{vj} = 150^\circ C$	-	6.02	-	
Turn-off energy loss per pulse	$E_{off}$	$I_C = 150A, V_{CE} = 325V, L_S = 85nH$ $V_{GE} = \pm 15V$ $R_{Goff} = 4.7\Omega$	$T_{vj} = 25^\circ C$	-	5.67	-	mJ
			$T_{vj} = 125^\circ C$	-	7.03	-	
			$T_{vj} = 150^\circ C$	-	7.18	-	
SC data	$I_{SC}$	$V_{GE} \leq 15V, V_{CC} = 325V$ $V_{CEmax} = V_{CES} - L_{sCE} \cdot di/dt$	$t_p \leq 10\mu s,$ $T_{vj} = 125^\circ C$	-	500	-	A
Thermal resistance, junction to case	$R_{thJC}$	per IGBT		-	-	0.35	$^\circ C/W$
Thermal resistance, case to heatsink	$R_{thCH}$	per IGBT		-	0.14	-	$^\circ C/W$

### ■ Diode Ratings & Characteristics

Characteristics	Symbol	Test Conditions	Value	Unit
Repetitive peak reverse voltage	$V_{RRM}$	$T_{vj} = 25^{\circ}C$	650	V
Continuous DC forward current	$I_F$		150	A
Repetitive peak forward current	$I_{FRM}$	$t_p = 1ms$	300	A
I <sup>2</sup> t - value	I <sup>2</sup> t	$V_R = 0V, t_p = 10ms, T_{vj} = 125^{\circ}C$	1750	A <sup>2</sup> s

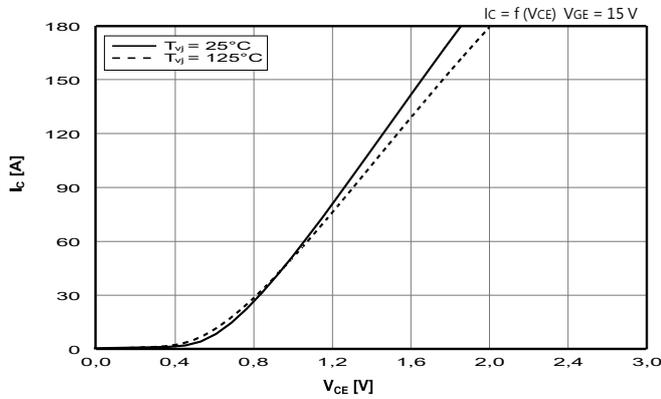
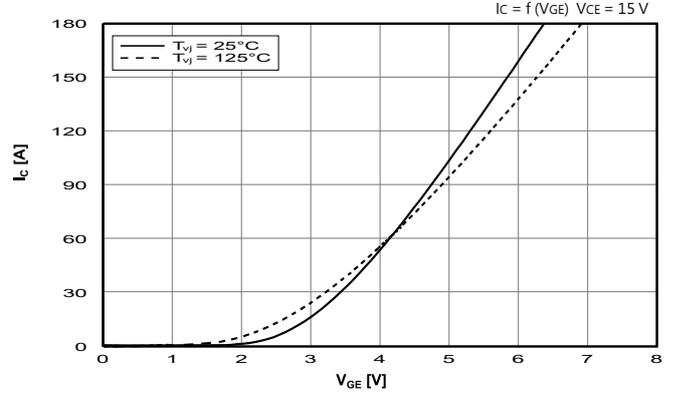
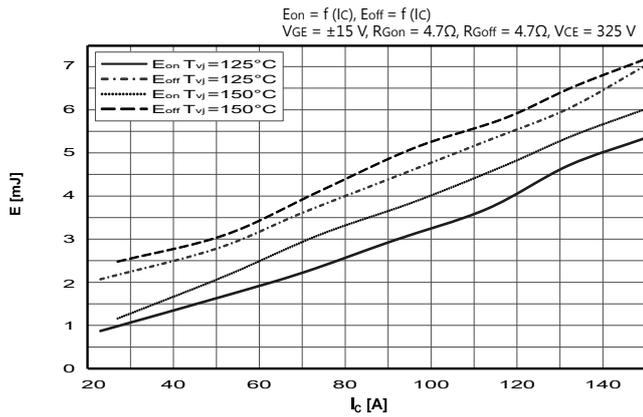
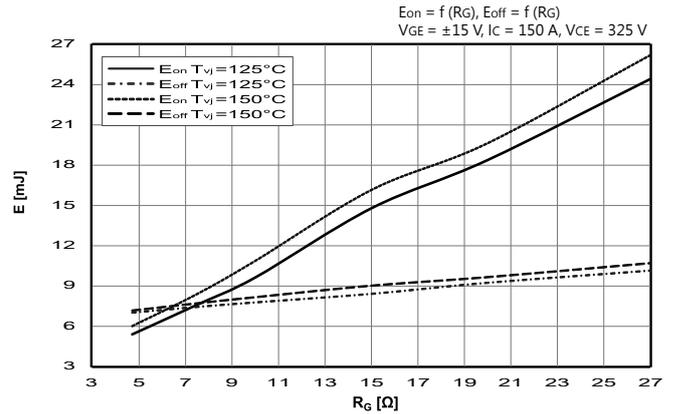
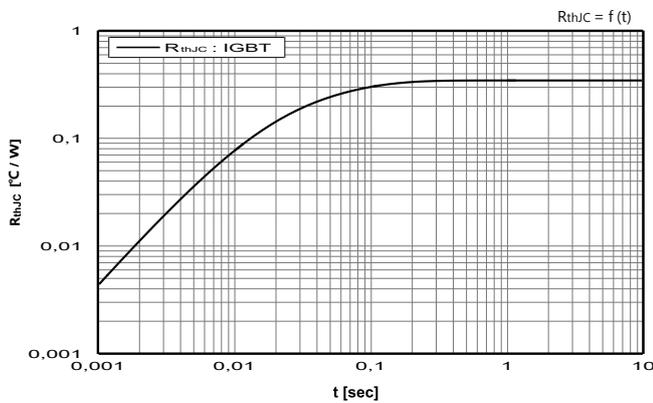
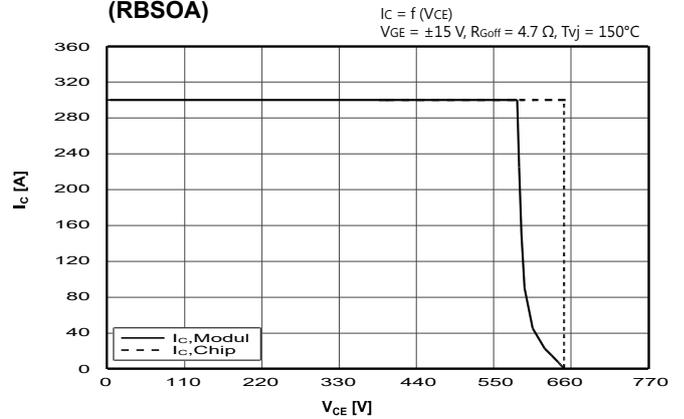
Characteristics	Symbol	Test Conditions	Min.	Typ.	Max.	Unit
Forward voltage	$V_F$	$I_F = 150A, V_{GE} = 0V$ $T_{vj} = 25^{\circ}C$ $T_{vj} = 125^{\circ}C$		1.55 1.5	1.65	V
Peak reverse recovery current	$I_{RM}$	$I_F = 150A, -di_F/dt = 2200A/\mu s (T_{vj} = 25^{\circ}C)$ $V_R = 325V, V_{GE} = -15V$ $T_{vj} = 25^{\circ}C$ $T_{vj} = 125^{\circ}C$		92 152		A
Recovered charge	Q <sub>r</sub>	$I_F = 150A, -di_F/dt = 2200A/\mu s (T_{vj} = 25^{\circ}C)$ $V_R = 325V, V_{GE} = -15V$ $T_{vj} = 25^{\circ}C$ $T_{vj} = 125^{\circ}C$		4.51 1.10		$\mu c$
Reverse recovery energy	E <sub>rec</sub>	$I_F = 150A, -di_F/dt = 2200A/\mu s (T_{vj} = 25^{\circ}C)$ $V_R = 325V$ $V_{GE} = -15V$ $T_{vj} = 25^{\circ}C$ $T_{vj} = 125^{\circ}C$ $T_{vj} = 150^{\circ}C$		1.25 2.91 3.34		mJ
Thermal resistance, junction to case	$R_{thJC}$	per diode			0.60	$^{\circ}C/W$
Thermal resistance, case to heatsink	$R_{thCH}$	per diode		0.245		$^{\circ}C/W$
Temperature under switching conditions	$T_{vj op}$		-40		125	$^{\circ}C$

### ■ Module Ratings & Characteristics

Characteristics	Symbol	Test Conditions	Value	Unit
Material of module baseplate			Cu	
Internal isolation		basic insulation (class 1, IEC 61140)	Al <sub>2</sub> O <sub>3</sub>	
Creepage distance		terminal to heatsink terminal to terminal	17 20	mm
Clearance		terminal to heatsink terminal to terminal	17 9.5	mm
Comperative tracking index	CTI		>200	

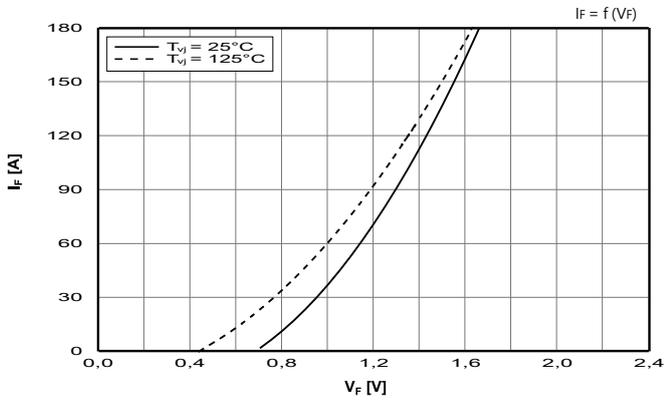
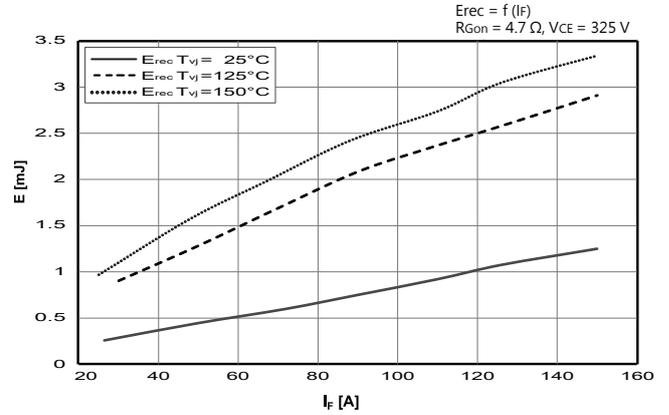
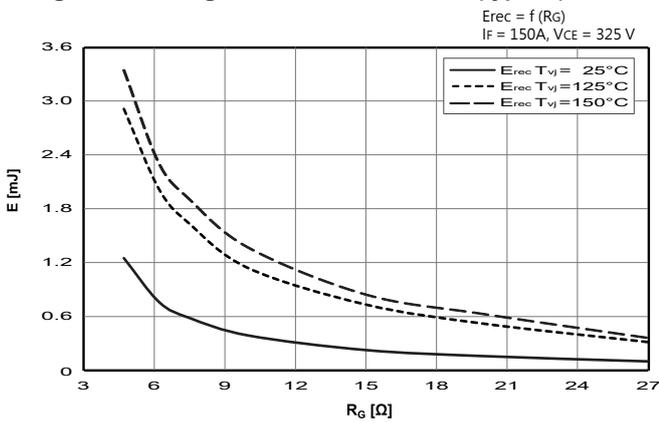
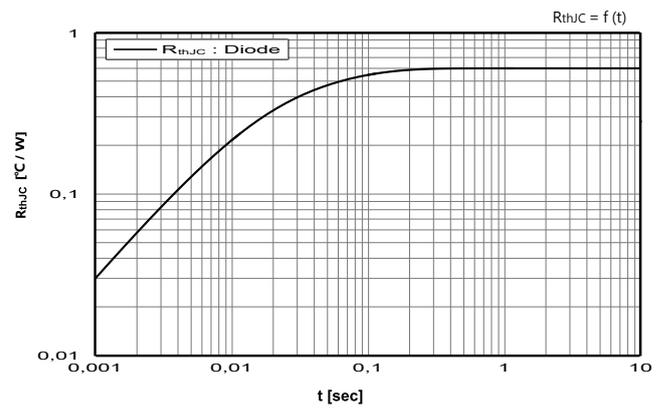
## Typical Characteristics

## Preliminary Data

**Fig.1 Output characteristic IGBT, Inverter (typical)**

**Fig.2 Transfer characteristic IGBT, Inverter (typical)**

**Fig.3 Switching losses IGBT, Inverter (typical)**

**Fig.4 Switching losses IGBT, Inverter (typical)**

**Fig.5 Transient thermal impedance IGBT, Inverter**

**Fig.6 Reverse bias safe operating area (RBSOA)**


## Typical Characteristics

## Preliminary Data

**Fig.7 Forward characteristic of Diode, Inverter (typical)**

**Fig.8 Switching losses Diode, Inverter (typical)**

**Fig.11 Switching losses Diode, Inverter (typical)**

**Fig.12 Transient thermal impedance Diode, Inverter**


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